# <u>CountryOffroad.com Installation Guide:</u> <u>Ford E-Series Swivel Adapter (1997-2024)</u>

At Country Offroad, we're all about empowering E-Series enthusiasts to handle their own installs. This guide covers the steps for installing a 1997+ Ford Econoline E-Series swivel seat adapter. If you prefer a professional installation, feel free to schedule your seat swivel install with us at our Portland, Oregon shop.

## Product Options

- 1997+ Econoline E-Series Swivel Adapter Driver's Side
- 1997+ Econoline E-Series Swivel Adapter Passenger Side

Installation Instructions: Ford Econoline E-Series Swivel Adapter

#### **Tools & Materials Needed**

- Socket wrench set
- Allen wrench
- Hex head bolts with washers
- Allen head bolts with washers
- Snug hand tools

## Step-by-Step Installation Guide

## Step 1: Seat Removal

- 1. Remove the seat by loosening the factory seat bolts.
- 2. Disconnect any wiring connected to the seat before fully removing it.

## Step 2: Position and Bolt the Swivel Adapter

- 1. Pivot the swivel first to align it properly with the mounting holes.
- 2. Place hex head bolts with washers into the two front holes.
- 3. Insert Allen head bolts with washers into the rear two holes (refer to included image for exact placement).
- 4. Hand-tighten all bolts with one washer on each nut; do not fully tighten yet.

## Step 3: Align and Install Support Bracket

- Ensure the small support bracket is toward the back of the van (see image for reference).
- 2. Once aligned, tighten all four bolts snugly using hand tools.

### Step 4: Trim Lower Seat Trim

1. Cut approximately 1 inch off the lower seat trim to ensure proper clearance when swiveling.

#### Step 5: Seat Installation on Swivel Adapter

- 1. With the swivel locked in the driving position, place the seat on the mount.
- 2. Use the factory seat mounting nuts and washers to secure the seat to the swivel adapter.
- 3. Reconnect the wiring connector through the swivel hole.

## Important Notes and Adjustments

- The swivel handle is located behind the seat for convenience.
- Adjustments have been made to fit models as early as 1996 with modifications to driver and passenger side adapters.
- We've added welded supports for models with differing seat angles to ensure stability.

For additional support or to schedule an install, visit CountryOffroad.com. Enjoy the comfort and versatility of your newly installed seat swivel!